ASHCROFT®

Type 510/511 All Welded Diaphragm Seal



FEATURES

- Compact size
- Light weight
- All-welded design
- 100 bar rating standard, 345 bar rating optional (HP)
- Continuous duty design
- Minimized fill volume
- Male connections eliminate adapters/fittings
- Available flushing connection (Type 511)
- Dual inch and metric wrench flats

APPLICATIONS

- Corrosive processes
- Controlling fugitive emissions
- Elevated process temperatures
- Suspended solids in the process
- Limited space
- Where male connections are preferred

CONSTRUCTION

This compact isolator is small enough in design to be used in confined spaces, but provides sufficient displacement to drive a wide variety of instrumentation. Its all-welded tamper proof design prevents possible process media leakage.

SPECIFICATIONS

Maximum Pressure Rating Standard 100 bar (1500 psi) at 23 ℃ (73 年) Optional 345 bar (5000 psi) at 23 ℃ (73 年) - option (HP)

Top Housing material Stainless Steel 1.4404 (316L)

Diaphragm Materials Stainless Steel 1.4435 (316L), Hastelloy C-276

Lower Housing Materials Stainless Steel 1.4404 (316L)

Instrument Connection Sizes 1/4 NPT, 1/2 NPT female, G 1/4, G 1/2 female

Process Connections

14 NPT, 12 NPT male according to ANSI/ASME B1.20.1 G 14 B, G 12 B male according to EN 837 *Others available upon request

Accuracy (typical) Seal will add 0,5 % to the stated full scale accuracy of the instrument attached.

Standard Fill Medias Glycerine

Silicone Halocarbon Syltherm *Others available upon request

Pressure Rating

-1 ... 100 bar (vac. to 1.500 psi) standard 100 ... 345 bar (vac. to 5.000 psi) with (HP) option

OPTIONS

- DU Welded instrument connection
- HP 345 bar / 5000 psi rating
- PU Flushing connection plug
- 6B Oxygen cleaned
- CD3 Material certificate EN 10204 3.1

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General dimensions in mm [inch]

Type 511 Type 510 [2,27] ~ Ø58 Instrument connection threads see table [1,22] Ø31 [2,27] ~ Ø58 [1,22] Instrument connection Ø31 threads see table 0,79] 20 12,15 54,5 [0,79] [4,19] 106.5 1/4-18 NPT [3,21] 81.5 [2,54] 64,5 10,39] [0,39] ,06] / 27 30.4 [16,0] 25 [0,91] 52 Process connection threads see table [1,13] SW 28,6 [1,13] SW 28,6 [1,97]



[1,13]

Rev. 0

Order information

[3,41] 86,5

[0,39]

[16,0] 23

[1,13]

SW 28,6

Process connection	Seal type	Diaphragm material	Housing material	Instrument connection	Fill fluid	Options	
(02) ¼ NPT male	510 Threaded 511 Threaded	(S) Stainless steel 1.4435	(S) Stainless steel 1.4404	(02T) ¼ NPT female	(CG) Glycerin (Direct mounting, -18/204 ℃, 0/400 乎)	(HP) High pressure rating (350 bar, 5000 psi)	
(04) ½ NPT male	with flush- ing con- nection	(316L)	(316L)	(04T) ½ NPT female	(CK) Silicone (Direct mounting or with	(DU) Welded instrument connection	
(13) G ¼ B male	nection	C-276		(13T) G ¼ female	capillary line ≤ 10' (3 m), -40/315 ℃, -40/600 뚜)	(PU) Pipe plug for flushing connection (same material as bottom	
(15) G ½ B male				(15T) G ½ female	(EJ) Silicone (Capillary line >10' (3 r -40/315 ℃, -40/600 年)	, (6B) Oxygen cleaned (only with Halocarbon filling)	
					(CF) Halocarbon (Direct mounting or with capillary line, -56/149 ℃, -70/300 뚜)	(CD3) Material certificate act to EN 10204 3.1	
					(HA) Syltherm 800 (Direct mounting or with capillary line, -40/400 °C, -40/750 °F)		
Others on request					Maximum pressure rating is lim- ited at high media temperature.		

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Process connection	Seal type	Diaphragm material	Housing material	Instrument connection	Fill fluid	Options	
04	510	S	S	04T	CK	CD3	

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