NASHCROFT®



Compact size to fit space- restricted areas

- Designed to protect transducers, miniswitches and 3½ or smaller pressure gauges from corrosion, plugging or freeze-up
- All-welded metal construction
 prevents leakage of process media
- Rated for 2500 psi at 100°F
- Fill/bleed connection is standard

SELECTION TABLES

Table A – Process Connection/Type Number

		Р	roces	s Co	nneo	tion	Size/O	Code-	—Incl	hes					
	Size	1⁄8	1⁄4	1⁄2	3⁄4	1	1 ½	2	3	4	6	8	Tank	B	
Process Connection	Code	12	25	50	75	10	15	20	30	40	60	80	Type Number	Pressure Rating ⁽¹⁾	
Threaded–female NPT			•	•									310 All-welded mini-seal	2500 psi @ 100°F	
Threaded–female NPT			•	•									315 All-welded mini-seal with flushing connection	2500 psi @ 100°F	
	Size	1⁄8	1⁄4	1/2	3⁄4	1							Ture Number	Dressure Deting(1)	
Process Connection	Code	01	02	04	06	08							Type Number	Pressure Rating ⁽¹⁾	
Threaded–male NPT		•	•	•	•	•							310	2500 psi @ 100°F	

Table B Diaphragm Materia	Table C Housing Mate	rials		Table D Instrument Connection		
Material	Code	Bottom Material ⁽²⁾	Code	Top Material ⁽³⁾	Size – NPT	Code
316L stainless steel Hastelloy C 276 Tantalum Monel	S H U P	316L SS Hastelloy C 276 Monel Hastelloy B	S H M G	316L SS 316L SS Monel 316 SS	1/4 1/8	02T 01T

Table E – Filling Fluid

Filling	Service	Connection to Instrument	Temperature Range °F	Code
Glycerin	Pressure	Direct Only	0/400	CG
Silicone	Pressure/Vacuum	Direct or Flexible Line	-40/600	СК
Halocarbon	Pressure/Vacuum in presence of strong oxidizing agent	Direct or Flexible Line	-70/300	CF
Syltherm	Pressure/Vacuum	Direct or Flexible Line	-40/750	HA

NOTES:

(1) For use with most 31/2" and smaller gauges. Movementless gauge 41/2" (exception).

(2) Other bottom housing materials on application.

(3) Top housing material is 316L SS (standard). Monel mini-seal standard with monel top housing.

TO ORDER THIS TYPE 310 DIAPHRAGM SEAL:

- 1. From Table A...select TYPE NUMBER and process connection size (e.g., 1/4" process-code 25-310)
- 2. From Table B...select DIAPHRAGM MATERIAL. (e.g., 316L stainless steel-code S)
- 3. From Table C...select BOTTOM HOUSING MATERIAL. (e.g., 316 stainless steel-code S)

4. From Table D...select INSTRUMENT CONNECTION size. (e.g., 1/4 NPT-code 02T)

5. From Table E...select FILLING FLUID, if diaphragm seal will be attached to instrument. (e.g., Glycerin–code CG) Coded order: 25-310SS-02T-CG

Consult factory for guidance in product selection Phone (203) 385-0217, Fax (203) 385-0602 or visit our web site at www.ashcroft.com

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